**TECHNICAL DATA**

<table>
<thead>
<tr>
<th>Diameter</th>
<th>Height</th>
<th>Capacity</th>
</tr>
</thead>
<tbody>
<tr>
<td>SVCM - 4</td>
<td>16 - 86MM</td>
<td>35 - 180MM</td>
</tr>
<tr>
<td>SVCM - 8</td>
<td>16 - 52MM</td>
<td>35 - 105MM</td>
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</tbody>
</table>

**Technical Data:**
- Vial Sizes: 14.5 mm to 80 mm dia., 30 mm to 180 mm height
- Cap Sizes: 13, 20, and 30 mm dia.
- Output Speed: 100 to 300 Vials/minute

**Electrical Energy:**
- Voltage: 220 V, AC Supply for vibrator
- 415 V, 50 Hz, 3 Phase, AC Supply for the machine
- Main drive: 1.5 HP
- Dimension: 955 x 1015 x 1700 (L x W x H)
**Closing Machine For Overseal Caps**

Leading edge technology in compliance with cGMP design criteria. Perfect understanding of the needs of our customer, blossoms into a product of high quality and performance from engineering and manufacturing to commissioning at customer plants.

The time tested principle based on individual self rotating rollers that pivot into each container rim thus creating a low particle high quality seal. Operation of the machine is easy and simple. Accessibility for cleaning and maintenance is excellent.

Size changeover is fast, easy and reproducible with the help of digital position indicators.

**CHECKING DEVICES**
- Containers detection of the infeed
- No stoppers - No cap
- Low level cap feed
- Serial fault monitoring display
- Torque limiter for infeed and outfeed turret

**WORKING DESCRIPTION**

Operation:
Bunged vials are fed by a turntable or a conveyor to the in-feed slotted wheel. The in-feed wheel feeds the spaced vials to the sealing turret. Simultaneously to this action the vial collects a cap each from the end of a cap feed chute and imparts it in a proper orientation for the sealing. The sealing turret consists of eight sealing heads which are identical. These eight sealing heads skirt, spin and seal the cap onto the neck of the vial.

A broad customer acceptance is proof of the versatility of this machine. With its output of 300 vials per minute and processing range of the 2 ml to 100 ml, it has become a workhorse in the pharmaceutical industry. Many of its installations are part of a complete line in conjunction with a Snowbell vial filling and plugging machine and vial powder filling and plugging machine.